

U.S. Patent Application Serial No. 10/593,644  
Response filed April 7, 2008  
Reply to OA dated January 9, 2008

**AMENDMENTS TO THE CLAIMS:**

Please amend claims 1 and 2, as follows. This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

Claim 1 (Currently amended): A thermoelectric element comprising:

a thin film of p-type thermoelectric material,

a thin film of n-type thermoelectric material, and

the thin film of p-type thermoelectric material and the thin film of n-type thermoelectric material being formed on the electrically insulating substrate and being electrically connected,

(i) the p-type thermoelectric material comprising at least one complex oxide selected from the group consisting of:

~~complex oxides represented by Formula (1):  $\text{Ca}_a\text{A}^{\dagger}_b\text{Ce}_c\text{A}^2_d\text{O}_e$ , wherein  $\text{A}^{\dagger}$  is one or more elements selected from the group consisting of Na, K, Li, Ti, V, Cr, Mn, Fe, Ni, Cu, Zn, Pb, Sr, Ba, Al, Bi, Y, and lanthanoids;  $\text{A}^2$  is one or more elements selected from the group consisting of Ti, V, Cr, Mn, Fe, Ni, Cu, Ag, Mo, W, Nb, and Ta;  $2.2 \leq a \leq 3.6$ ;  $0 \leq b \leq 0.8$ ;  $2.0 \leq c \leq 4.5$ ;  $0 \leq d \leq 2.0$ ; and  $8 \leq e \leq 10$ , and~~

complex oxides represented by Formula (2):  $\text{Bi}_g\text{Pb}_h\text{M}^1_i\text{Co}_j\text{M}^2_k\text{O}_l$ , wherein  $\text{M}^1$  is one or more elements selected from the group consisting of Na, K, Li, Ti, V, Cr, Mn, Fe, Ni, Cu, Zn, Pb, Ca, Sr,

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Ba, Al, Y, and lanthanoids; M<sup>2</sup> is one or more elements selected from the group consisting of Ti, V, Cr, Mn, Fe, Ni, Cu, Ag, Mo, W, Nb, and Ta;  $1.8 \leq f \leq 2.2$ ;  $0 \leq g \leq 0.4$ ;  $1.8 \leq h \leq 2.2$ ;  $1.6 \leq i \leq 2.2$ ;  $0 \leq j \leq 0.5$ ; and  $8 \leq k \leq 10$ ; and

(ii) the n-type thermoelectric material comprising at least one complex oxide selected from the group consisting of:

complex oxides represented by Formula (3):  $\text{Ln}_m\text{R}^1_n\text{Ni}_p\text{R}^2_q\text{O}_r$ , wherein Ln is one or more elements selected from the group consisting of lanthanoids; R<sup>1</sup> is one or more elements selected from the group consisting of Na, K, Sr, Ca, and Bi; R<sup>2</sup> is one or more elements selected from the group consisting of Ti, V, Cr, Mn, Fe, Co, Cu, Mo, W, Nb, and Ta;  $0.5 \leq m \leq 1.7$ ;  $0 \leq n \leq 0.5$ ;  $0.5 \leq p \leq 1.2$ ;  $0 \leq q \leq 0.5$ ; and  $2.7 \leq r \leq 3.3$ ;

complex oxides represented by Formula (4):  $(\text{Ln}_s\text{R}^3_t)_z\text{Ni}_u\text{R}^4_v\text{O}_w$ , wherein Ln is one or more elements selected from the group consisting of lanthanoids; R<sup>3</sup> is one or more elements selected from the group consisting of Na, K, Sr, Ca, and Bi; R<sup>4</sup> is one or more elements selected from the group consisting of Ti, V, Cr, Mn, Fe, Co, Cu, Mo, W, Nb, and Ta;  $0.5 \leq s \leq 1.2$ ;  $0 \leq t \leq 0.5$ ;  $0.5 \leq u \leq 1.2$ ;  $0 \leq v \leq 0.5$ ; and  $3.6 \leq w \leq 4.4$ ;

complex oxides represented by Formula (5):  $\text{A}_x\text{Zn}_y\text{O}_z$ , wherein A is Ga or Al;  $0 \leq x \leq 0.1$ ;  $0.9 \leq y \leq 1$ ; and  $0.9 \leq z \leq 1.1$ ; and

complex oxides represented by Formula (6):  $\text{Sn}_{xx}\text{In}_{yy}\text{O}_{zz}$ , wherein  $0 \leq xx \leq 1$ ;  $0 \leq yy \leq 2$ ; and  $1.9 \leq zz \leq 3$ .

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Claim 2 (Currently amended): The thermoelectric element according to Claim 1, wherein the p-type thermoelectric material comprises at least one complex oxide selected from the group consisting of ~~complex oxides represented by the formula: Ca<sub>a</sub>A<sup>+</sup><sub>b</sub>Co<sub>c</sub>O<sub>e</sub>, wherein A<sup>+</sup> is one or more elements selected from the group consisting of Na, K, Li, Ti, V, Cr, Mn, Fe, Ni, Cu, Zn, Pb, Sr, Ba, Al, Bi, Y, and lanthanoids; 2.2 ≤ a ≤ 3.6, 0 ≤ b ≤ 0.8, and 8 ≤ c ≤ 10,~~ and complex oxides represented by the formula: Bi<sub>f</sub>Pb<sub>g</sub>M<sup>1</sup><sub>h</sub>Co<sub>2</sub>O<sub>k</sub>, wherein M<sup>1</sup> is one or more elements selected from the group consisting of Sr, Ca and Ba; 1.8 ≤ f ≤ 2.2; 0 ≤ g ≤ 0.4; 1.8 ≤ h ≤ 2.2; and 8 ≤ k ≤ 10;

the n-type thermoelectric material comprises at least one complex oxide selected from the group consisting of complex oxides represented by the formula: Ln<sub>m</sub>R<sup>1</sup><sub>n</sub>NiO<sub>r</sub>, wherein Ln is lanthanoid; R<sup>1</sup> is one or more elements selected from the group consisting of Na, K, Sr, Ca, and Bi; 0.5 ≤ m ≤ 1.2; 0 ≤ n ≤ 0.5; and 2.7 ≤ r ≤ 3.3, ~~complex oxides represented by the formula: (Ln<sub>s</sub>R<sup>3</sup>)<sub>2</sub>NiO<sub>w</sub>, wherein Ln is lanthanoid; R<sup>3</sup> is one or more elements selected from the group consisting of Na, K, Sr, Ca, and Bi; 0.5 ≤ s ≤ 1.2; 0 ≤ t ≤ 0.5; and 3.6 ≤ w ≤ 4.4,~~ and complex oxides represented by the formula: Ln<sub>x</sub>R<sup>5</sup><sub>y</sub>Ni<sub>p</sub>R<sup>6</sup><sub>q</sub>O<sub>r</sub>, wherein Ln is lanthanoid; R<sup>5</sup> is one or more elements selected from the group consisting of Na, K, Sr, Ca, Bi, and Nd; and R<sup>6</sup> is one or more elements selected from the group consisting of Ti, V, Cr, Mn, Fe, Co, and Cu; 0.5 ≤ x ≤ 1.2; 0 ≤ y ≤ 0.5; 0.5 ≤ p ≤ 1.2; 0.01 ≤ q' ≤ 0.5; and 2.8 ≤ r' ≤ 3.2.

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Claim 3 (Original): The thermoelectric element according to Claim 1, wherein the thin film of p-type thermoelectric material and the thin film of n-type thermoelectric material are electrically connected by one of the following methods:

bringing one end portion of the thin film of p-type thermoelectric material into direct contact with one end portion of the thin film of n-type thermoelectric material;

bringing one end portion of the thin film of p-type thermoelectric material into contact with one end portion of the thin film of n-type thermoelectric material via an electrically conductive material;

bringing one end portion of the thin film of p-type thermoelectric material into direct contact with one end portion of the thin film of n-type thermoelectric material and covering the contact portion with an electrically conductive material.

Claim 4 (Original): The thermoelectric element according to Claim 1, wherein the thin film of p-type thermoelectric material and the thin film of n-type thermoelectric material are formed on the same surface or on different surfaces of the electrically insulating substrate.

Claim 5 (Original): The thermoelectric element according to Claim 1, wherein the electrically insulating substrate is a substrate comprising a plastic material.

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Claim 6 (Original): The thermoelectric element according to Claim 1, wherein thermoelectromotive force is at least 60  $\mu\text{V/K}$  in a temperature range of 293 K to 1073K.

Claim 7 (Original): The thermoelectric element according to Claim 1, wherein electrical resistance is 1  $\text{K}\Omega$  or lower in a temperature range of 293 K to 1073 K.

Claim 8 (Original): A thermoelectric module comprising a plurality of the thermoelectric elements of Claim 1, wherein the thermoelectric elements are electrically connected in series such that an unconnected end portion of a p-type thermoelectric material of one thermoelectric element is electrically connected to an unconnected end portion of an n-type thermoelectric material of another thermoelectric element.

Claim 9 (Original): A thermoelectric conversion method comprising positioning one end of the thermoelectric module of Claim 8 at a high-temperature portion and positioning the other end of the module at a low-temperature portion.